

Statistical Review 2018

About UKPIA

UKPIA represents the non-commercial interests of and speaks for eight companies involved in the UK downstream industry, whose activities cover refining, storage and distribution, and marketing of petroleum products.

Our members are:

















UKPIA Associate members are fully engaged in a number of critical subject areas, such as safety, transportation and logistics within the oil and gas industry.

Our associates are:













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All data is updated as far as possible. Where data is not available the most recent statistics have been used.

Introduction from the Minister of State for Energy and Clean Growth



The downstream fuels sector has an historic role in underpinning economic prosperity in the UK, and as the UKPIA's latest Annual Statistical Review reminds us, oil still plays a major role in driving UK prosperity and will continue to do so in the coming years.

Downstream oil employs tens of thousands of people in highly skilled jobs across the country, and helps keep our businesses running. Undoubtedly, the decision to leave the European Union is an important one for the UK and will offer challenges for the sector. However, there will also be opportunities, and I am confident that you can and will make the most of them, and will continue to deliver fuels to consumers securely and affordably.

I want you to continue to work closely with Government to remove barriers you may face, and in that context, I welcome the positive relationship we have with the sector and UKPIA itself. This is a relationship that I gladly supported earlier this year at the All Party Parliamentary Group (APPG) for the Oil Refining Sector and one which has been vital in developing the downstream oil measures we will look to deliver in this Parliament. I am certain working together we can produce real improvements to our supply chain resilience.

Looking ahead, I am encouraged that UKPIA and its members are positively engaged with the Government's Industrial Strategy to deliver a UK economy fit for the future. The Industrial Strategy is underpinned by a shift to clean energy and clean growth and there is a clear role for you to play. Refineries in the UK have already shown they can decarbonise production processes, with carbon emissions falling 24% between 1990 and 2014 and we need to build on this success.

The 2050 Roadmaps project identified CCUS and industrial waste heat recovery as the biggest opportunities to really help the downstream fuels sector to decarbonise further. The momentum on carbon capture usage and storage (CCUS) is really gaining traction both here in the UK and globally, and we recently set out our approaches to both CCUS and industrial waste heat recovery. As we continue to support their development, I hope that you will see this as an opportunity to put this sector at the vanguard of long term technological change.

This government remains committed to delivering dependable and secure energy as part of our modern Industrial Strategy and we look forward to working in partnership with you to deliver it, affordably, now, and in the transition to a low carbon future.

The Rt Hon Claire Perry MP Minister of State for Energy and Clean Growth June 2018



Introduction from the President



I am delighted to be writing the President's introduction to the UKPIA Statistical Review 2018.

The Review includes information and statistics about the downstream oil sector in the UK with commentaries and data on our six UK refineries, filling stations, road transport fuels, petrol and diesel prices, biofuels, safety and more. Special thanks go to our colleagues at the Department for Business, Energy & Industrial Strategy and UKPIA's members, whose collaboration is vital in the production of the Review. Within UKPIA, all members of the team come together to help create this report and I thank them all for their contribution.

For this year's introduction, I would like to highlight two areas hugely important for the UK downstream oil sector.

Challenges. As society changes, our industry is continually presented with, and rises to, new challenges. In response, our sector continues to make significant investments to minimise the environmental impact of refining and to meet changes in product specifications. Recently, Government has laid down several future challenges through changes to the Renewable Transport Fuels Obligations which sets targets for biofuels to 2032 including the challenge to provide a quantity of, as yet unknown, development fuels. It has also indicated its intent to end the sale of all new conventional petrol and diesel cars and vans by 2040. Going forward, our sector will seek to adapt to these and other, new challenges. But how? We believe that innovation and skills will have a vital role to play in meeting current and future challenges.

Innovation & Skills. The oil refining industry is among the top three most innovative sectors in the EU and employs one of the largest percentages of highly skilled labour amongst manufacturing sectors. Relative to other sectors, for example, the downstream oil workforce is more highly qualified than the polymers, chemicals and medical technologies workforce.

To inspire the next generation of talent, this year our downstream oil sector will add its voice to the "Year of the Engineer" initiative, a campaign launched in response to an estimated shortfall of 20,000 engineering graduates a year in the UK. UKPIA will also participate in the International Women in Engineering Day (INWED) on 23rd June under the patronage of the UN Educational, Scientific and Cultural Organization.

As we look to the challenges of the future, we have work to do to ensure that our sector can continue to provide the products demanded by society. Innovation and the right skills will put us in the best possible position to be able to do that.

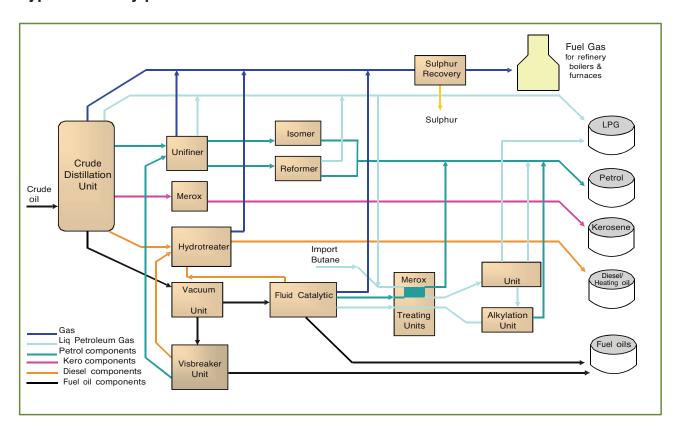
John E. Davidson June 2018

Processing Crude Oil in a Typical UK Refinery

Many refineries in the UK came on stream in the 1950s and 1960s. Since that time they have evolved to meet the growing demand for transport fuels and reducing demand for heating and power generation from oil. The composition of fuels has also changed over recent years to reduce the environmental impact of their use. In addition to transport fuels, refineries produce a wide variety of important feedstocks used in the manufacture of other products, such as petrochemicals, lubricating oils, solvents, bitumen and petroleum coke for aluminium smelting.

No two refineries are identical. They share common technology such as crude distillation, but each UK refinery takes a slightly different route to achieve the common goal of extracting maximum value from each barrel of crude oil processed.

Typical refinery process units



Refinery operations can be broken down into five main processes:

- Distillation which separates crude oil into different refinery streams
- Conversion and reforming which improve the quality of these streams and adjusts the yields to meet market demand
- Desulphurisation which reduces the sulphur in the streams to the required level
- Blending of the refinery streams to produce the final products meeting current regulations and specifications
- Waste treatment ensures that all waste meets current regulations and standards

Distillation

The starting point for all refinery operations is the crude distillation unit (CDU). Crude oil is boiled in a distillation column, which separates the crude down into fractions with different boiling points. The crude oil enters the column near the bottom and is heated to around 380°C. The lighter fractions are vaporised and rise up the column. As they rise, they are cooled by a downward flow of liquid and condense at different boiling points. This enables fractions with different boiling points to be drawn off at different levels in the column. These fractions range from lighter, low boiling point gases such

as propane and butane to heavier, higher boiling point diesel and gas oil. They are then sent on to other refinery units for further processing. What is left over at the bottom of the column is a liquid residue, which requires further processing to be turned into more valuable, lighter products or blending components. This residue is first sent to a second stage of fractional distillation in the vacuum distillation unit (VDU). This unit performs the distillation under reduced pressure which allows the distillation of the crude residue at lower temperatures.



Using the same approach as before the VDU separates into different components from gas oil to a heavy liquid residue.

The streams from the CDU and VDU are then processed further by the remaining refinery units to provide the high quality products that consumers expect and that comply with all relevant legislation.

Conversion, Reforming, Desulphurisation and Blending of Different Streams

Distillation does not produce enough of the lighter, more valuable products such as petrol that the market wants. Therefore conversion units, eg fluidised catalytic cracking (FCC), are used to process some of the streams from the vacuum distillation column with the aim of turning the heavy components into lighter transport fuels. Reforming units are used to upgrade the octane number of the petrol components produced from the CDU.

Desulphurisation units are then used to remove sulphur from the products. This enables the products to meet today's tighter fuel specifications. Extra desulphurisation will be required to allow the refinery additional flexibility to process higher sulphur 'sourer' crude oils. Reliance on low sulphur crude oils alone limits the flexibility of a refinery.

Main Products

LPG (liquified petroleum gas) is produced by compressing and cooling gas from the crude distillation unit and the FCC unit.

Petrol streams from the distillation process are cleaned in the unifiner. This unit strips out excess sulphur and nitrogen compounds as hydrogen sulphide and ammonia.

The streams are then sent on to the catalytic reformer and isomer units for processing to raise the octane number of the petrol by modifying its molecular structure. The reformer produces a large amount of hydrogen as a by-product, and this is recycled for use in desulphurisation (hydrotreater) units.

Finally the petrol streams from the reformer, fluidised catalytic cracking unit, the isomerisation unit and the alkylation unit are blended to meet fuel specifications and current regulations.

Jet fuel / kerosene streams from distillation are cleaned in the merox unit. This uses a caustic wash and additives to remove sulphur compounds and to inhibit gum formation.

Diesel / heating oil streams are processed in the hydrotreater, which removes sulphur and other unwanted compounds using hydrogen and a catalyst. The hydrotreater (desulphuriser) is supplied with recycled hydrogen from other process units such as the reformer. The diesel/heating oil streams are separately blended to meet fuel specifications and current regulations.

The lighter fuel oil streams from the VDU are processed in the FCC unit whilst the heavier residues from the VDU can be processed in the visbreaker.

In the FCC unit, heavy oils are reacted at high temperature with a catalyst which breaks the heavy fractions into more valuable lighter products. The gaseous and petrol components are then cleaned in a merox unit and some of the gaseous is converted in an isomerisation or alkylation unit into high octane petrol blending components. The FCC's products are blended into petrol, gaseous, diesel/gas oil and fuel oil product streams.

In the visbreaker, the heavy fractions are held at high temperature until they become less viscous. This stream is then blended into other fuel oil product streams.

The fuel oil components from the different units are then blended to give fuel oil meeting current regulations and specifications.

Desulphurisation and Waste Treatment

The sulphur recovery unit takes waste hydrogen sulphide from the units which remove sulphur from product streams. The hydrogen sulphide is then reacted with oxygen to give solid elemental sulphur and water vapour. After treatment, this sulphur is sold to other process industries.

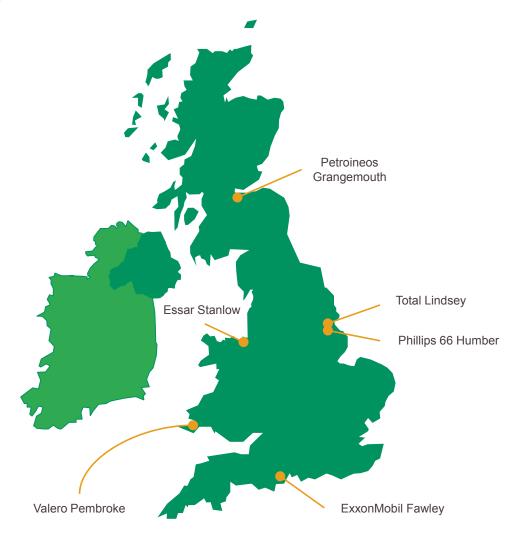
All other waste streams are treated according to the current regulations.

Refineries in the UK

The members of UKPIA run the six major operating refineries in the UK, which are situated around the coast for ease of crude tanker access. UKPIA members supply around 85% of the inland market demand for petroleum products. The UK has one of the largest total refining capacity in the EU and some UK refineries are among the largest in Europe.

Over the years, the refining sector has sought to minimise its impacts upon the environment and improvements continue to be made to reduce emissions.

Section 2 covers refining in more detail, with key figures on production, changing product demand and refinery emissions.



Distribution of Products

Around 50 major oil terminals are supplied by pipeline (51% of the volume), rail (15%) and sea (34%) from UK refineries. There is an extensive network of pipelines in the UK, with around 3,000 miles of pipeline currently in use.

The UK pipeline network carries a variety of oil products, from road transport fuels to heating oil and aviation fuel. It provides an efficient and robust distribution system across the UK and directly provides jet fuel for some of the UK's main airports. It can take several days for fuel to travel from the refinery to the terminal by pipeline. At the terminal, products are stored in large above-ground tanks and are transported to the filling station by road tankers.

CLH-PS acquired the Government Pipeline and Storage System (GPSS) in 2015.



Privately owned oil pipelines in England and Wales



CLH-PS PIPELINE NETWORK



Product Distribution

The UK has a number of oil-company and independently-owned terminal facilities, linked either by pipeline, rail or road. Around a half of all terminals are supplied by pipelines, 15% by rail and around a third by sea.

The south of the country heavily relies on pipelines that connect Fawley, Thames Oilport, Stanlow and Pembroke, with distribution terminals serving major demand centres. The north tends to be more dependent on road transport with large road terminals at Stanlow and on the Humber. Scotland is dependent on supplies from Grangemouth and Northern Ireland on imports delivered to the Belfast port.

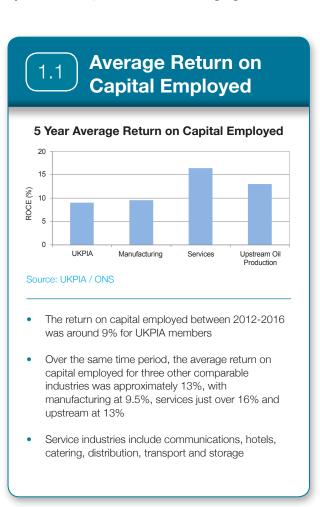
1. Economic Contribution and Refinery Economics

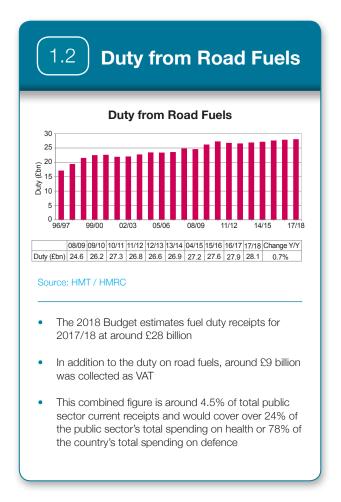
The UK refining industry is one of the largest in Europe, comprising 6 operating refineries, 50 terminals and an extensive pipeline network carrying over 30 million tonnes of fuel each year.

The sector has undergone a number of changes over the years. During the '70s and '80s, refiners moved from atmospheric distillation towards the production of gasoline and distillate to take advantage of the changing economic and legislative landscape. More recently, refiners have had to increasingly adapt and focus on reducing emissions due to a growing number of environmental legislation and tighter fuel specifications, as well as changing consumer

needs with the growth of diesel demand partly driven by fiscal policy. Increased environmental and energy policy reforms, as well as taxes, have continued to squeeze the sector, with rates of return over a five-year period remaining low.

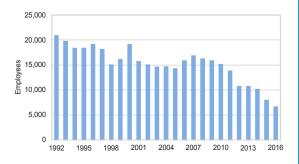
The oil refining and marketing sector plays an important role in the UK's economy and growth, sourcing around 85% of total inland UK fuel demand – fuels used for air, passenger car, road and rail transport, domestic and commercial heating and by the manufacturing sector. Today, our industry collects over £36 billion in fuel duty and VAT each year, which contributes to around 5% of the Exchequer's total receipts.





Refining and Marketing Direct Employment

Refining and Marketing Direct Employment

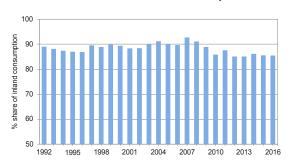


Source: UKPIA

 The refining and marketing industry is an important employer in the UK, with approximately 6,700 people directly employed by UKPIA members in 2016

UKPIA Share of Inland Consumption

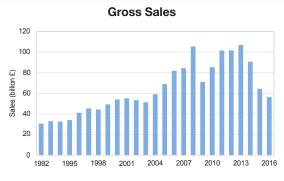
UKPIA Share of Inland Consumption



Source: UKPIA

- In 2016, around 85% of inland oil consumption in the UK was sourced by UKPIA member companies
- This provided vital energy resilience and security of supply, along with the provision of high quality fuels at competitive prices
- The UK has consistently some of the lowest pre-tax prices for diesel and petrol in Europe

1.5 Gross Sales

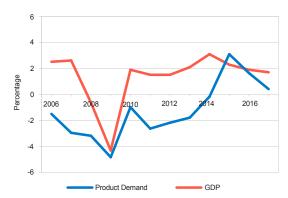


Source: UKPIA

- In 2016, gross sales by UKPIA member companies was just over £56 billion, including duty
- The graph reflects the value of oil during each year

1.6 Annual Oil Trade

GDP Growth vs. UK Oil Product Demand Growth



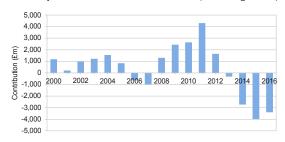
Source: BEIS / ONS

- Oil product demand growth is one of the key indicators to an economy's health, and reflects loosely both cyclical and growth trends
- The impact of the 2008 credit-crisis can be clearly seen from the GDP and product demand growth curve; they indicate a deep recession in 2008 and another downward trend in 2012
- As the economic recovery started to pick up, product demand rose from 2013 and peaked in 2015, also aided by oil price changes



Contribution to Balance of Payments

Contribution to Balance of Payments from Imports and Exports of Petroleum Products (excluding crude)



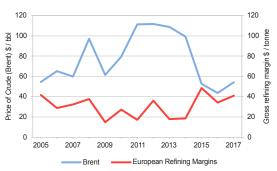
Source: BEIS

- The graph illustrates the net value of imports and exports of refined petroleum products
- Oil refining has historically been a major contributor to the UK's balance of payments
- Even though the UK became a net importer of crude oil in 2005, it remained a net exporter of refined petroleum products. The UK became a net importer of refined petroleum products in 2013
- Compounded by the growing demand for diesel and jet fuel and the closure of two refineries since 2012, the UK has become increasingly reliant on large-scale imports for those products
- Exported oil products, on the other hand, are heavily dependent on international markets. The UK remains a net exporter of motor spirit
- Oil products will remain central to the nation's energy needs for decades to come, alongside a developing role for alternative fuels and energy sources

1.8

Regional Refining Margins

European Gross Refining Margin Indicator and Price of Brent



Source: Total Ltd. 'European Refining Margin Indicator' (ERMI)

- The refining margin is the difference between cost of crude purchased and value of product sales. This element is needed to cover fixed costs of operator and maintenance, as well as to remunerate capital
- The underlying trend for European refining margins over the last decade has been cyclical
- The Total European Refining Margin Indictor (ERMI) is an indicator intended to represent the margin after variable costs for a hypothetical complex refinery located in Northern Europe that processes a mix of crude oil and other inputs commonly supplied to this region to produce and market the main refined products at prevailing prices in this region



2. Refineries

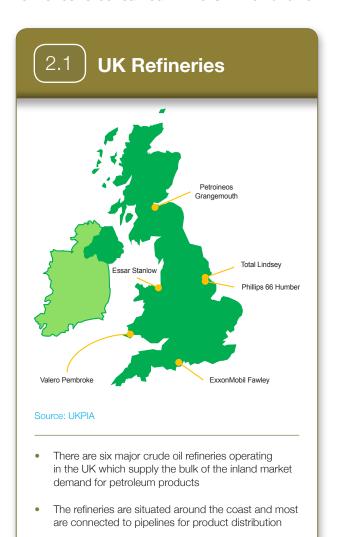
There are six major crude oil refineries operating in the UK, situated around the coast for ease of crude tanker access. Onwards distribution is achieved via an extensive pipeline system plus road, rail and sea transport.

Around 71% of the UK's crude feedstock is low sulphur crude from the North Sea, of which 18% from the UK Continental Shelf*. Europe remains the largest region from which the UK imports crude oil, with Norway continuing to be the single largest source at 53% of total imports.

The majority of oil products processed at UK refineries is consumed in the UK. Demand for

petroleum products grew in 2017 to 69 million tonnes, a slight increase from the previous year. UK refinery production fell to just over 60 million tonnes of product, down 20% from 2011, principally owing to production losses from the closure of the Coryton refinery in 2012 and the Milford Haven refinery in 2014 and capacity reductions. This has meant that the total volume of petroleum products imported into the UK is increasingly higher than the volume exported. The UK became a net importer of petroleum products in 2013, making it a net importer of all fossil fuels for the first time.

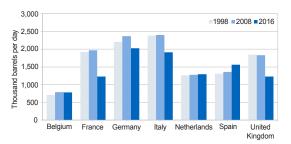
*BEIS - 2016 data



Number of Refineries Number of Operating UKPIA Refineries 20 18 16 Number of major refineries 14 12 10 8 6 2 1975 2017 Source: UKPIA The number of major oil refineries in the UK has fallen. from a high of 19 in 1975 to 6 currently in operation There are two smaller speciality refineries in the UK producing bitumen and other specialised fuels Two refineries have closed since 2012. The Petroplus Coryton refinery closed in June 2012 and the Murco Milford Haven refinery ceased operation in December 2014

[2.3] European Capacity

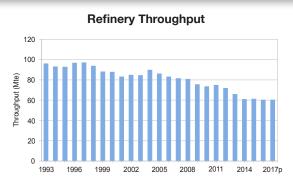
European Refinery Capacity Comparing years 1998, 2008 and 2016



Source: BP Statistical Review of World Energy 2017

- The UK's refining capacity has declined in recent years due to refinery rationalisation and closures
- It now has the fifth largest refining capacity in Western Europe, with total refining capacity at approximately 1.2 million barrels per day
- Western European refining capacity has seen a steady decline, reducing from over 16 million barrels per day in the 1980s to around 10 million in 2016
- France has seen a capacity reduction of about 38% in the past ten years, Germany's capacity has declined by 15% and Italy's by over 19%

2.4 Refinery Throughput

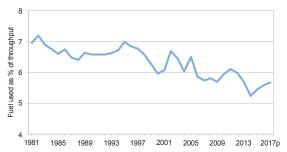


Source: BEIS

- Since the refinery closures in 1997, 1999, 2009, and most recently in 2012 and 2014, UK refining throughput has fallen from a peak of 97 million tonnes of crude oil in the late '90s to 60 million tonnes in 2017
- Over the past 8 years, UK refining throughput has been on a downward trend, partly due to the economic recession, as well as refinery closures and capacity reductions
- Throughput depends on product demand, capacity and other factors, such as timing of maintenance shutdowns

2.5 Refinery Energy Efficiency

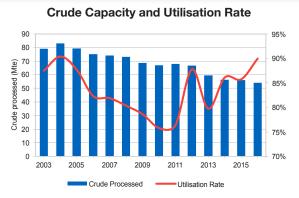
Refinery Energy Efficiency



Source: BEIS

- Refineries use a small percentage of throughput as fuel, to provide energy to refine crude oil into products for consumers
- Refineries fuel use was just over 5.67% in 2017
- More energy is required to meet the current high demand for cleaner transport fuels and to meet challenging environmental standards, but this has been offset by improved energy efficiency at refineries

2.6 Crude Capacity and Utilisation



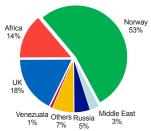
Source: BEIS

- The capacity utilisation rate is the proportion of total production capacity which is actually being utilised over a specific period of time
- Crude oil capacity utilisation rate is equal to crude oil processed, divided by primary distillation capacity
- UK refineries in 2016 had a combined utilisation rate of 90%



Sources of Crude Oil

Sources of Crude Oil 2016



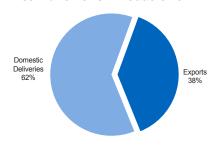
ktonnes	2005	2007	2009	2011	2013	2014	2015	2016	change y/y
Ind. Prod.	84,721	76,575	68,199	51,972	41,101	40,328	45,698	47,872	5%
Imports	58,885	57,357	55,002	58,092	58,967	53,638	50,604	48,758	-4%
Exports	54,099	50,999	45,351	33,625	33,105	30,869	33,709	34,856	3%

Source: BEIS

- Following years as a net exporter of crude oil, the UK became a net oil importer in 2005. Production from UK oil fields peaked in the late 1990s and has generally declined over the past several years. However, output from the UKCS rose in 2014 and 2015. Much of the increase is attributable to new fields coming online
- In 2016, 71% of UK refinery crude throughput was from the North Sea: around 53% from Norway and 18% from the UKCS
- Currently, around 5% of crude oil processed at UK refineries arrives from Russia, and 3% from the Middle East. The latter represents an increase relative to an average of 1% of previous years
- Imports from Africa have risen considerably since 2004 from 3% to 14% today

Destination of Oil 2.8 **Products**

Destination of Oil Products 2017



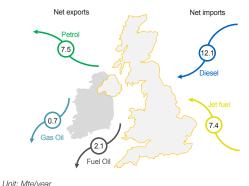
ktonnes	2010	2011	2012	2013	2014	2015	2016	2017	change y/y
Exports	26,065	27,800	29,904	26,910	22,748	22,926	24,312	23,088	-5.0%
Imports	23,665	22,656	26,207	28,418	29,384	32,133	34,859	33,225	-4.7%
Inl. Deliv.	66,295	64,243	63,048	62,397	62,852	64,753	65,844	66,089	0.4%

Source: BEIS (provisional data)

- The majority of oil products processed at UK refineries is consumed in the UK market approximately 62%
- The total volume of petroleum products imported into the UK is increasingly higher than the volume exported. The UK became a net importer of petroleum products in 2013, making it a net importer of all fossil fuels for the first time. However, petroleum product imports in 2017 decreased slightly compared to the previous year
- The EU and US are the main destination for UK oil product exports. The US, in particular, represent a considerable portion of UK's excess petrol exports

UK Net Product Flows

UK Net Product Flows 2017



Source: BEIS, DUKES (Table ET 3.4, imports vs. exports)

- diesel and demand for air transport has also increased aviation fuel use
- Consequently, the UK has a deficit of aviation fuel and diesel, whilst it exports surplus petrol and fuel oil

overall import and export balance of the various grades shown

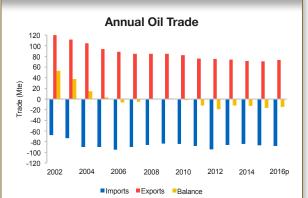
These are net product flows; they represent the

UK refineries, in common with those in the EU, were configured predominantly to produce petrol and therefore have a mismatch between domestic

Fiscal policy in the EU has driven up demand for

production and demand

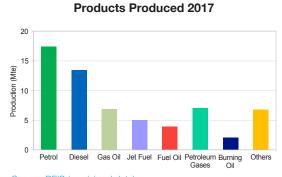
(2.10) Annual Oil Trade



Source: BEIS

- The chart illustrates UK's annual trade; imports and exports of crude oil and petroleum products
- The negative imbalance in trade from 2006 has largely been a result of increased imports and a decrease in exports of crude oil; a consequence of depletion of the UK continental shelf
- The petroleum products' balance has also shifted. A growing demand for diesel and aviation fuel has led to an increase in imports for these fuels, whilst exports of fuel oil have declined and exports of petrol have increased

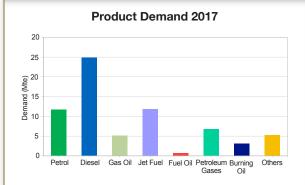
[2.11] Products Produced



Source: BEIS (provisional data)

- UK refineries are configured to meet historically higher demand for petrol and fuel oil
- As a result of a reducing demand of these products, refineries now produce an excess of petrol and fuel oil and are in deficit in others, such as jet fuel and diesel
- Changing refinery production to meet demand will require major investment

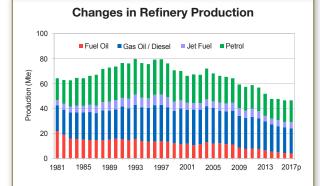
[2.12] Product Demand



Source: BEIS (provisional data)

- The majority of oil product demand comes from the transport sector
- UK refineries do not produce enough jet fuel or diesel. Consequently, these are increasingly supplemented by imports to meet demand

Changes in Refinery Production

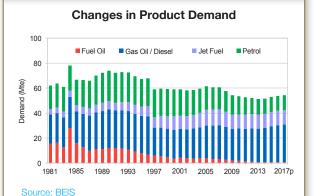


Source: BEIS

- The major change in refinery production over the last forty years has been a significant reduction in the quantity of fuel oil produced
- Middle distillate (gas oil/diesel and jet) production share, at about 54%, is higher than ever before, whilst the production share of fuel oil has greatly reduced



Changes in Product Demand

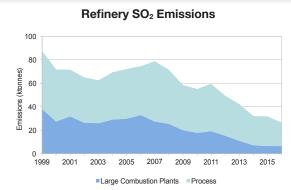


The major change in product demand since 1979 has been the decline of the fuel oil market - natural gas replacing fuel oil for power generation and gas oil

for space heating - and the growth of transport fuels

- Since 1990 demand for petrol has halved, whilst jet fuel has seen demand rise by over 79%
- Overall demand has grown slightly in the past three years, following a downward trend over the previous eight years, linked in part to the economic crisis which affected nearly all categories of oil product consumption, except diesel which has remained virtually flat

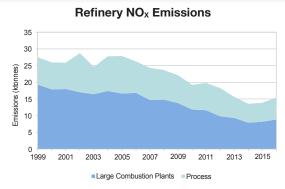
Refinery SO₂ Emissions



Source: NAEI

- Refineries release SO₂ from process units and the combustion of refinery fuels containing sulphur in furnaces and boilers (large combustion plants, LCPs)
- Refinery SO₂ emissions declined by over 63% between 2005 (the baseline year for the National Emissions Ceiling Directive) and 2016
- This reduction has been achieved through capacity reduction, fuel switching (heavy fuel oil to gas) and investment in gas-fired CHP power generation and additional sulphur recovery

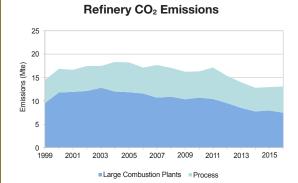
2.16 Refinery NO_x Emissions



Source: NAEI

- NO_x is formed mostly from nitrogen present in air when fuels are burnt at higher combustion temperatures
- Refinery NO_x emissions declined by around 45% between 2005 and 2016, largely due to capacity reduction (including 3 refinery closures), fuel switching in refinery combustion plants and investment in lowand ultra-low NO_x burners

Refinery CO₂ Emissions

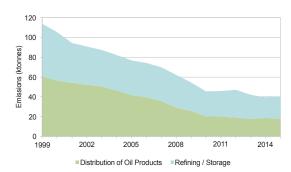


Source: NAEI

- Refineries contribute around 2.5% of the UK's CO₂ emissions and are subject to regulation under the EU Emissions Trading Scheme
- Although it takes more energy to both manufacture low sulphur fuels and upgrade fuel oil to distillate, refinery CO₂ emissions continue to decrease as a result of refinery closures and investment in improved energy efficiency (including CHP power generation)

[2.18] Refinery and Distribution NMVOC Emissions

Refinery and Distribution NMVOC Emissions



Source: NAEI

- Non-methane volatile organic compounds (NMVOC) are produced from the evaporation of oil products
- The historical data shows a marked and continuing downward trend in downstream NMVOC emissions
- The reduction in NMVOC emissions has been achieved following investment in improved sealing and vapour recovery equipment at storage and loading/unloading facilities and at many of the higher throughput filling stations



3. Road Transport Fuels

Ithough there was a reduction in overall transport fuel demand during the severe economic downturn that began in 2008, road fuel sales have recovered slightly over the past four years.

Demand for diesel fuel has risen steadily over the past thirty years due to a fiscally driven dieselisation of the private car fleet and an increased growth in commercial transport. Diesel demand reached 29.7 billion litres in 2017, accounting for 65% of total road fuel sales.

Unlike the rest of Europe, the UK has been comparatively late to the dieselisation process; in 2004, petrol sales were 4 billion litres greater than those of diesel, whilst annual registration

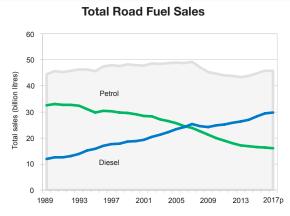
of new diesel vehicles was still only one third of the total vehicle fleet. This relatively slow uptake is partly a result of the lack of any tax advantage for diesel which, in the UK, is taxed at the same rate as petrol. Nevertheless, with the advances achieved in diesel engine performance leading to improved fuel efficiency relative to petrol, combined with changes in company car personal tax policy and VED rates, consumers in recent years increasingly favoured diesel cars. 2017, however, saw demand for diesel cars reduce by 17.1% while demand for petrol cars grew by 2.7% compared to the previous year. 42% of newly registered cars were diesel and 53.3% petrol, the balance being made up of LPG, other gas and EVs.

Demand for Road Travel Road Traffic by Vehicle in Great Britain 350 Traffic (Billion Miles 300 250 Road 200 2016 2001 2004 2007 2010 2013 Commercial and Other Vehicles Source: DfT Road travel demand has been on an upward trend for decades and, despite a flattening in growth during the recession, demand is forecast to increase in the future

However, due to advances in engine efficiency, this

trend is not reflected in product demand

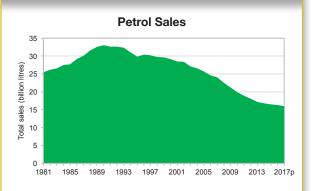
3.2 Road Fuel Sales



Source: BEIS

- Whilst total road fuel sales have remained virtually flat, demand dropped by 11% between 2007 and 2014 due to a combination of higher prices - driven by the cost of crude oil - and the economic recession
- Since then, road fuel sales have grown at an annual average rate of 1.4%
- In 2017, diesel demand grew by around 1%, while petrol demand remained virtually flat compared to the previous year
- Diesel currently accounts for over 65% of total road fuel sales

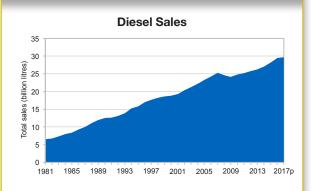
〔3.3 **Petrol Sales**



Source: BEIS

- Sales of petrol have been falling since reaching a peak of 33 billion litres - equivalent to 73% market share - in 1990
- Today, sales of petrol have fallen to 16.1 billion litres
- During the economic downturn, the average annual decline rate doubled to over 5% per annum, but it has slowed since then

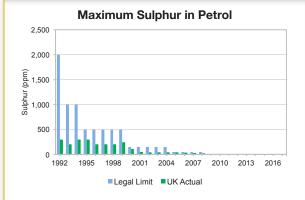
3.4 Diesel Sales



Source: BEIS

- Sales of road diesel have been increasing steadily, with demand reaching 29.7 billion litres in 2017
- Barring a short decline in 2008 and 2009, diesel has seen an average annual growth rate of 4% in the last three decades

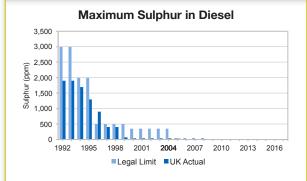
3.5 Maximum Sulphur in Petrol



Source: BSI / UKPIA

- The level of sulphur in road fuels is limited by the Fuel Quality Directive (FQD) 2009/30/EC
- Since the start of 2009, all UK petrol has been sulphur-free (10ppm or less)

3.6 Maximum Sulphur in Diesel

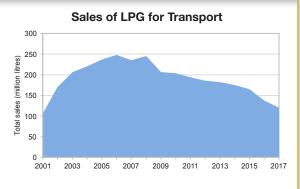


Source: BSI / UKPIA

- The level of sulphur in diesel is also limited by the FQD
- Since the start of 2009, all UK diesel has been sulphur-free (10ppm or less)



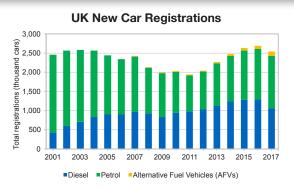
Sales of LPG for Transport



Source: HMRC

- As well as petrol and diesel, liquefied petroleum gas (LPG) is used as a road fuel in the UK
- Sales of LPG rose rapidly between 2000 and 2006 based on a favourable duty incentive, a conversion grant scheme and favourable treatment under the London Congestion Charge
- Sales of LPG have declined from a peak of 248 million litres in 2006 to 120 million litres in 2017

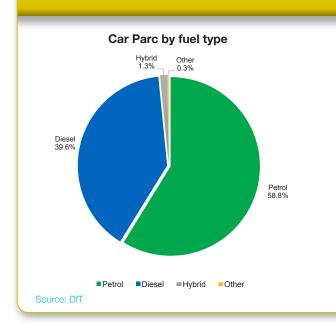
UK New Car Registrations



Source: SMMT

- 2.5 million new cars were registered in 2017, down5.6% compared to the previous year
- Petrol and diesel cars continue to be by far the most popular fuel types, with diesel fuelled vehicles commanding 42% of market share and petrol vehicles 53.3%. The balance is made up of LPG, other gas and electric vehicles (EVs)

3.9 UK Car Parc



- There are 32.16 million cars on the road in the United Kingdom
- In 2017, the overall car parc was made up of 58.8% petrol cars, 39.6% diesel cars and the balance being LPG, other gas and EVs

4. Biofuels

he European Biofuels Directive (2003) first set EU Member States a target of 5.75% energy used in transport by 2010. This was followed by the Renewable Energy Directive (RED) (2009/28/ EC) which requires Members States to meet 10% of transport energy from renewable sources by 2020. Under the Fuel Quality Directive (FQD) 2009/30/EC fuel suppliers are required to reduce the carbon intensity of transport fuels by 6% in 2020, when compared to a 2010 baseline. In 2015, the European Commission amended both the RED and FQD to cap the volumes of biofuel produced from crops and cereals, due to concerns about indirect land use change (ILUC). These amendments were transposed to UK national law in 2018.

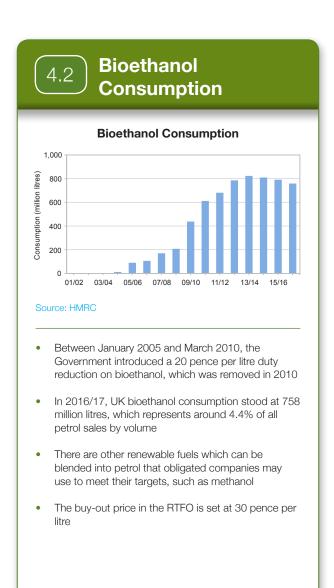
The UK's 2007 Renewable Transport Fuels Obligation Order (RTFO) was amended in

December 2011 to transpose the transport elements of the RED and allow only biofuels that meet the RED carbon and sustainability criteria to count toward the obligation. It was extended in 2013 to include fuel consumed by Non-Road Mobile Machinery (NRMM) and was amended again in 2018.

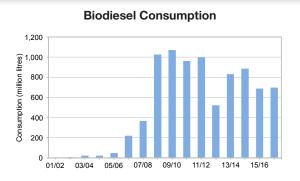
Around one-quarter of the UK's greenhouse gas emissions come from the transport sector and the transition to a low carbon model has been particularly challenging. An enormous amount of work has been undertaken by the downstream oil industry to ensure that the Government's targets are met under the RTFO and that fuel quality standards are maintained.

RTFO Targets **RTFO Targets** volume biofuel in 'ground' transport 14 12 10 8 6 2 2007/08 2011/12 2015/16 Source: DfT The RTFO was introduced in April 2008, with an original target of 5% biofuel content (by volume) in road fuels by 2010/11 This was revised due to sustainability concerns. The

- This was revised due to sustainability concerns. The targets for the biofuel content of road fuels were 4.5% for 2012/13, and 4.75% for 2013/14 and 2014/15
- From April 2013, the RTFO included NRMM in the obligation
- Between April 2013 April 2018, the target remained at 4.75% volume
- For the period between April December 2018, the target increases to 7.25% volume
- Thereafter, the obligation continues on an annual basis, increasing to 12.4% in 2032



Biodiesel Consumption



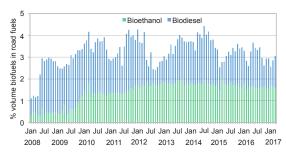
 Between July 2002 and March 2010, the Government introduced a 20 pence per litre duty reduction on biodiesel, which was removed in 2010

Source: HMRC

- In 2012/13, UK biodiesel consumption fell to around 520 million litres from the previous year's 998 million litres as a result of fuels derived from waste feedstocks, which are double counting, being used to fulfil the RTFO obligation
- Consumption increased again in 2013/14 and 2014/15.
 It fell to 688 million litres in 2015/16 and rose slightly in 2016/17 to 697 million litres, representing around 2.3% of total diesel sales by volume
- The buy-out price in the RTFO is set at 30 pence per litre

UK Progress towards RTFO Targets



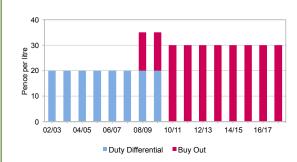


Source: HMRC

- The UK added 2.6% of biofuels during the first year of the RTFO (2008/09), exceeding the target of 2.5%
- In the 2011/2012 period, biofuel use increased to 3.6% of total road transport but fell below 3% the following year, as a result of fuels derived from waste now double counting
- In the last accounting period (2016/17), volumes reached an average of around 3% volume, when averaged over all obligated fuels

4.5 Duty Differentials and Buy Out for Biofuels

Duty Differentials and Buy Out for Biofuels

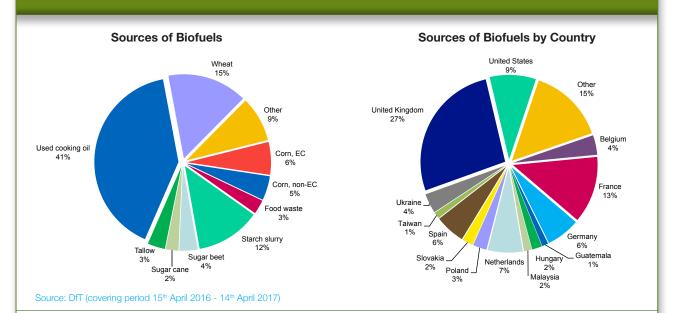


Source: HMT

- A duty differential of 20 pence per litre had been in place for biodiesel since 2002 and for bioethanol since 2005
- A 'buy-out' price for the RTFO was introduced at 15 pence per litre in 2008/09, giving a combined incentive of 35 pence per litre
- The duty differential was removed in 2010*, with the buy-out price set at 30 pence per litre
- The buy-out price is an alternative compliance mechanism in case the fuel supplier is unable to add the full volume of biofuel, required by the RTFO, to the final blend

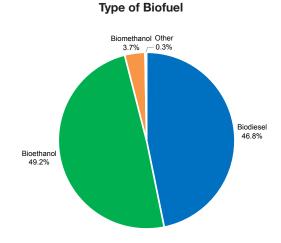
^{*} Except for cooking oil where the duty differential of 20 pence per litre

[4.6] Sources of Biofuels used in the UK



- Just over one-quarter of biofuels used in the UK are domestically produced
- The second single largest source of biofuels is from France
- Ethanol is mostly sourced from sugar beet, wheat and sugarcane
- · Biodiesel is mostly sourced from used cooking oil

4.7 Type of Biofuels used in the UK



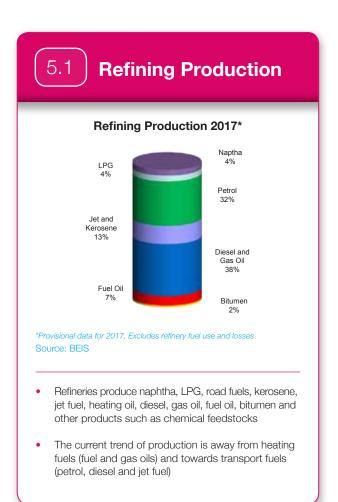
Source: DfT (covering period 15th April 2016 - 14th April 2017)

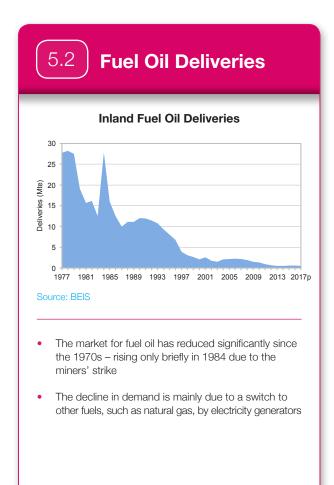
- Of all the biofuel used in the UK for the year 15 April 2016 to 14 April 2017 (year 9), 49.2% was bioethanol (used in petrol), nearly 4% was biomethanol (also used in petrol), and the remainder was biodiesel, which was FAME (Fatty Acid Methyl Esters) used in diesel and NRMM fuel
- 0.3% of other fuel used was biogas, HVO and off road biodiesel

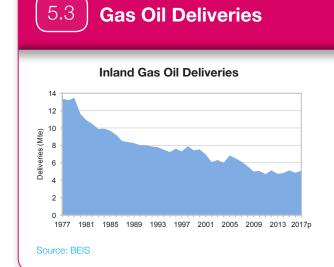
5. Other Products

wide range of products are produced from crude oil, ranging from transport and domestic/industrial fuels to chemical feedstocks. Over time, refinery configurations have developed to increase the quantities of high value transport fuels that can be produced. In contrast, the

domestic/industrial markets for other fuels have altered markedly over the last twenty years as sales of fuel oil and gas oil have reduced, being displaced in power generation and industrial applications by natural gas.

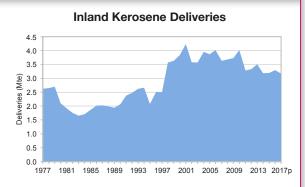






- The UK demand for gas oil has fallen since the 1970s to about 5 million tonnes
- The reduction in demand is mainly due to fuel switching to natural gas for power generation
- Since 2011, all gas oil delivered for Non Road Mobile Machinery (NRMM) is sulphur-free (10ppm or less).
 Fuel for heating use and stationary engines remains at 1000ppm sulphur

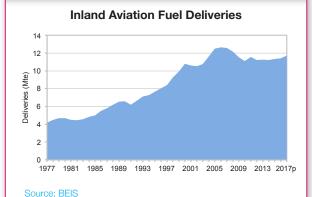
$\left($ 5.4 $\right)$ Kerosene Deliveries



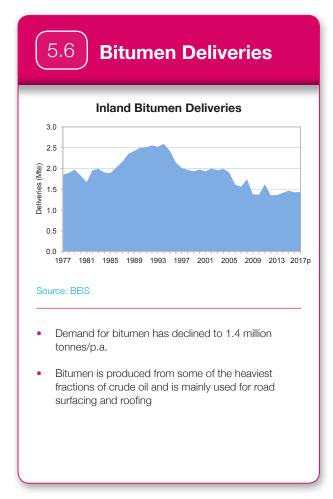
Source: BEIS

- Kerosene (also called burning oil) is used as fuel for domestic and industrial heating, and sales are typically higher during the winter
- Inland sales of kerosene have been declining in recent years
- Deliveries in 2017 fell slightly from the previous year but remain at just over 3 million tonnes
- Since 2008, the maximum allowable sulphur level in kerosene is limited to 1000ppm

5.5 Aviation Fuel Deliveries



- · Aviation turbine kerosene is used in jet engines
- Sales of AVTUR rose steadily since the 1970s but remain 7% down on the 2006 peak
- Demand has been consistent in recent years between 11 and 12 million tonnes
- This is mainly due to increased engine efficiencies, which have meant that less fuel has been needed



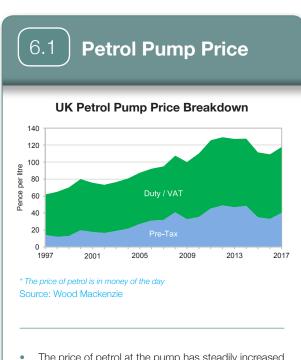


6. Petrol Prices

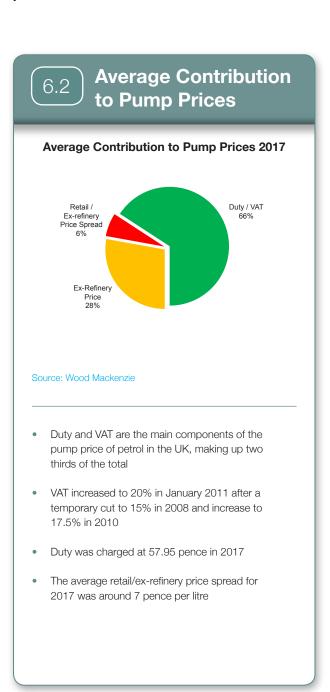
As a result of the UK's competitive road fuels retail market and efficient distribution facilities, the pre-tax price of major brand petrol in the UK is consistently amongst the lowest in Europe. However, despite this competition, the price paid by consumers at the pump is one of the highest in Europe, due to the higher levels of duty applied by the Government. The retail/ex-refinery price spread on average has been around 7 pence per litre on petrol for most of the last decade.

It should also be noted that data hides variations between remote rural regions and urban areas, in part due to higher transportations costs. The government sought to address this by setting up a pilot scheme to provide a 5 pence per litre fuel rebate for very remote areas. The scheme launched on 1st March 2012 with more than 90 businesses in the Inner & Outer Hebrides, Northern Isles, Islands in the Clyde and Isles of Scilly taking part.

The Rural Fuel Rebate was approved by the European Union in March 2015 – with effect from 31st May 2015 – and residents across 17 of the UK's most rural areas with the highest fuel prices now benefit from a 5 pence per litre fuel price cut.

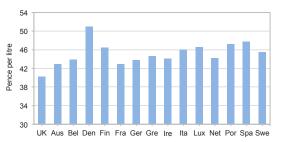


- The price of petrol at the pump has steadily increased over the last 20 years with the exception of some spikes and a most recent fall
- Crude oil prices increased in 2017 but remained below 2014 averages
- Consistent growth until late 2013 was due in part to the general rise in crude prices, reflecting increased global demand and regular increases in duty from 2006 up until 2011
- Petrol pump prices increased on average by 8% in 2017 compared to the previous year



European Pre-Tax Pump Prices

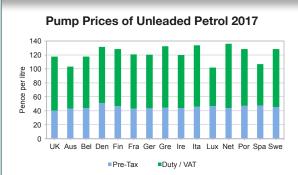
Pre-Tax Pump Prices of Unleaded Petrol 2017



Source: Wood Mackenzie / BEIS

- In 2017, the UK pre-tax price of major brands of unleaded petrol was the lowest in Europe at 40.30 pence per litre, whilst the average of the 15 major EU countries was around 45 pence by comparison
- The low pre-tax price is a result of strong competition among retailers and an efficient fuel distribution network

6.4 European Pump Prices

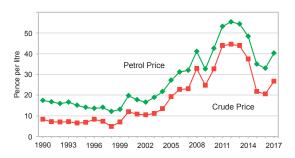


Source: Wood Mackenzie / BEIS

 Whilst the UK pre-tax price of major brands of unleaded petrol was again the lowest compared to 15 major EU countries, the price paid at the pump by UK consumers was considerably higher due to the levels of fuel duty. Duty and VAT in 2017 amounted, on average, to a little over 77 pence per litre

6.5 Pre-Tax Unleaded Petrol and Crude Prices

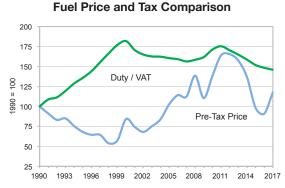
Pre-Tax Unleaded Petrol and Crude Prices



Source: Wood Mackenzie

- The pre-tax price of petrol trends with the price of crude oil
- The effect of crude prices on the final pump price is lessened by the high levels of fuel duty
- The £/\$ exchange has a significant influence on fuel prices

6.6 Fuel Price and Tax Comparison



Source: Wood Mackenzie / ONS

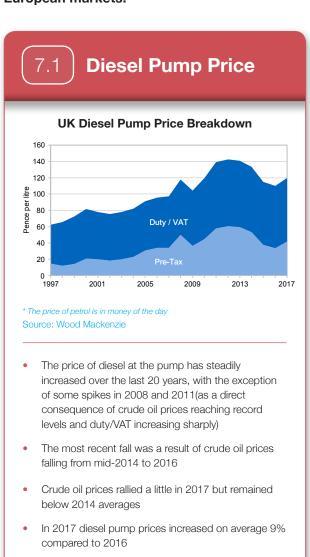
- The graph shows the trend of the pre-tax price of diesel since 1990. It has increased and decreased following the trend of the crude oil
- Duty and VAT steadily increased relative to 1990 levels throughout the '90s, until they were effectively frozen following protests in September 2000
- Duty and VAT have recently risen again and continue to show a greater increase over the past 18 years than the pre-tax price. 2010 saw the largest growth since 1999
- Since 2013, fuel duty has been effectively frozen, with VAT only increasing the tax curve

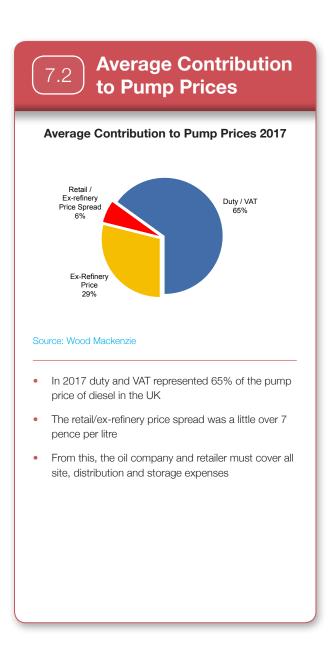


7. Diesel Prices

The UK road fuels market is highly competitive and distribution facilities are efficient; consequently, the pre-tax price of major brand diesel in the UK is consistently amongst the lowest in Europe. Despite this competition, diesel prices at the pump remain some of the highest in Europe, with a much larger share of the price taken up by tax compared to other European markets.

The UK, unlike other European markets, does not tax diesel at a lower rate than petrol. This results in diesel prices being slightly higher compared to petrol – driven by the market. However, diesel demand has continued to gain market share since the late '90s and grew by 1.1% in 2017 compared to 2016.





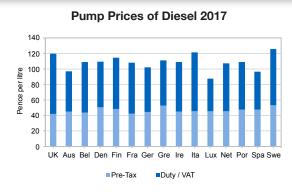
7.3 European Pre-Tax Pump Prices

Pre-Tax Pump Prices of Diesel 2017

Source: Wood Mackenzie / BEIS

- In 2017, the UK once again had one of the lowest pre-tax diesel prices in the EU; about 5 pence lower compared to the average
- The low UK pre-tax price is a result of strong competition amongst retailers and an efficient fuel distribution network

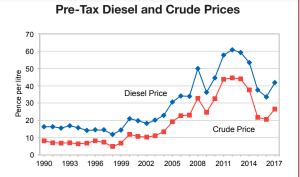
7.4 European Pump Prices



Source: Wood Mackenzie / BEIS

- The final pump price of major brand diesel in the UK was among the highest compared to other major European countries in 2017, reflecting the high level of duty paid on fuel in the UK
- The UK is the only major European country to apply the same duty rate to diesel and petrol
- The rate of duty on diesel is lower than that on petrol in all European countries except for the UK and Switzerland

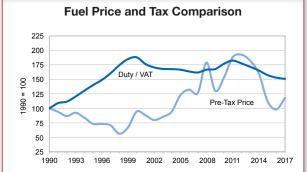
7.5 Pre-Tax Diesel and Crude Prices



Source: Wood Mackenzie

- The pre-tax price of diesel trends with the price of crude oil
- The £/\$ exchange is a key factor in determining fuel prices

7.6 Fuel Price and Tax Comparison



Source: Wood Mackenzie / ONS

- The graph shows the trend of the pre-tax price of diesel since 1990. It has increased and decreased following the trend of the crude oil
- Duty and VAT have steadily increased relative to 1990 levels throughout the '90s, until they were effectively frozen in September 2000 and again in 2012
- Duty was again increased from December 2006 through to the end of 2011, whilst VAT was briefly lowered to 15% in 2009 but increased to 20% in 2011; this explains the slightly higher gradient in duty and VAT from 2006, as shown in the chart

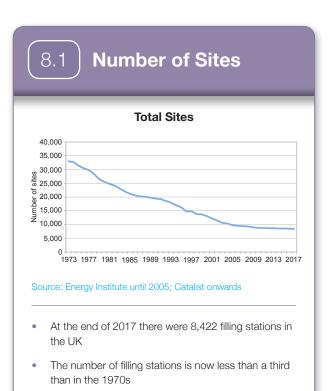


8. Filling Station Statistics

ver the last forty or more years, the number of filling stations in the UK has reduced from over 30,000 in 1973 to 8,422 at the end of 2017. In the last twenty years, on average around 300 filling stations have closed each year due to strong competition between fuel retailers and the increasing costs of compliance with environmental regulation. This has favoured large service stations with lower overheads per litre sold. As a result, many smaller filling stations have become economically unviable.

However, closure rates have tapered off in the last four years and the long-term trend of declining numbers of forecourts in the UK appears to have stabilised.

In 2017, hypermarkets accounted for just under 45% of total market share by volume, despite only owning about 18% of all petrol stations in the UK. Oil companies accounted for approximately 18% market share by volume with ownership of around 15% of all petrol stations.

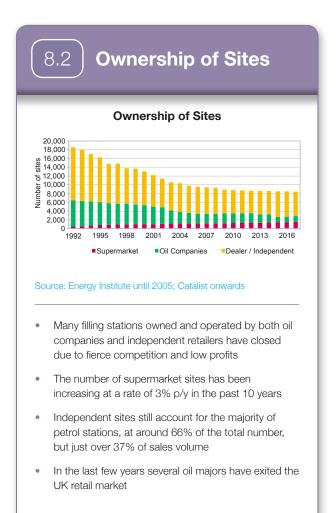


Over the past twenty years, the number of sites has been falling at an average rate of 300 per year.

However, the long-term trend of declining numbers

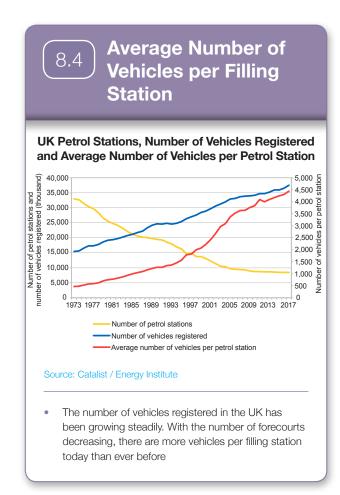
of forecourts in the UK appears to have stabilised in

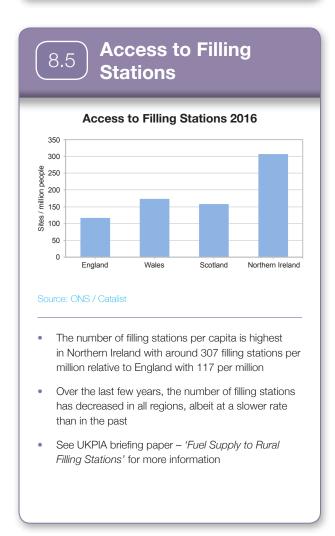
the past three to four years



Throughput per Site The average throughput of all filling stations has risen over the years to a little over 6 million litres per year. However, there is a huge disparity in throughput between independent and supermarket sites The average supermarket site's throughput is currently around 10.4 million litres per year whilst

independent sites average just over 2.4 million litres



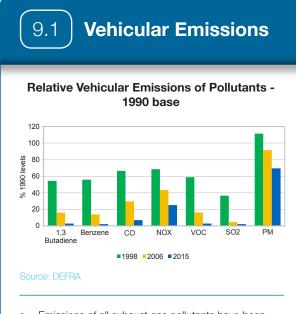




9. Air Quality

Since 1990 road fuels and vehicles have become significantly cleaner, resulting in much lower

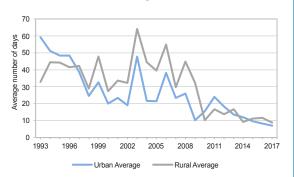
exhaust emissions despite a continued increase in traffic levels.



- Emissions of all exhaust gas pollutants have been significantly reduced from 1990 levels
- The largest reduction has been made for SO2 through the introduction of zero sulphur petrol and diesel (the move to zero sulphur fuels for off-road machinery vehicles was introduced in 2011)
- * 2015 was the latest available data at time of print



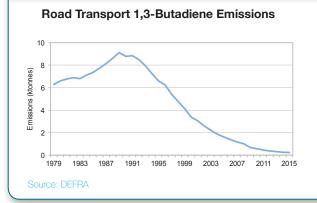
Number of Days when Air Pollution is Moderate or Higher



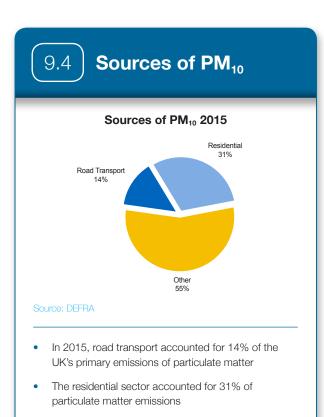
Source: DEFRA

- Air pollution in urban areas has fluctuated over time but there has been a general long-term decline in high air pollution days at both urban and rural monitoring sites
- Days of moderate or higher air pollution for urban areas have shown a clear downward trend
- The variability of weather from year to year plays an important role; for example, the hot summers of 2003 and 2006 resulted in high pollution levels mainly caused by ozone, some associated with transboundary sources. The comparatively cooler summers in 2007, 2010 and 2012 ensured air pollution reverted to low levels

(9.3) Road Transport 1,3-Butadiene Emissions

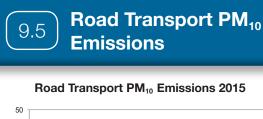


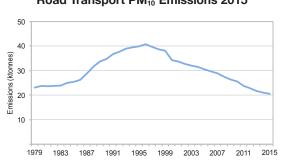
 Emissions of 1,3-butadiene have reduced by 95% since 1990



About 55% of emissions were produced by other sources, including industry and power generation

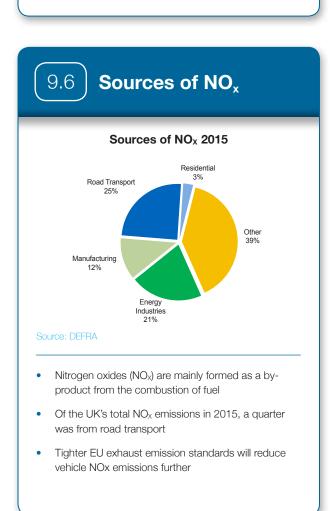
Ambient levels of PM₁₀ include fine particles from primary (around a third), secondary and other sources

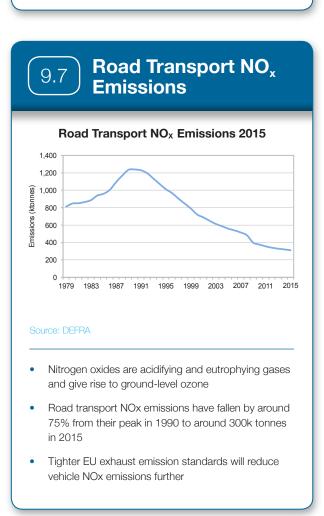




Source: DEFRA

- Emissions of particulate matter (PM₁₀) from road transport peaked in 1996 at 41 thousand tonnes
- They have since declined by roughly 50%, due to tighter standards for vehicular emissions and the move to 'sulphur free' road fuels





$ig(\,9.8\,ig)$ Sources of Benzene

Residential 45% Fugitive Emissions from Fuels 9% Other 25% Road Transport 7%

Source: DEFRA

- In 2015, road transport was responsible for 7% of the UK's benzene emissions
- Stage II Vapour Recovery ensures the recovery of petrol vapour that would otherwise be emitted to the air during the refuelling of vehicles at filling stations
- Benzene is naturally present in crude oil and is also formed during refining
- Most benzene is removed to comply with specifications

9.9 Road Transport Benzene Emissions

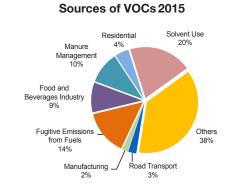
Road Transport Benzene Emissions 2015



Source: DEFRA

- Emissions of benzene from road transport have reduced by 98% since 1990 due to the introduction of exhaust after-treatment technology enabled by unleaded petrol
- In 2000 emissions of benzene were further reduced following the lowering of the benzene and aromatics limits in petrol

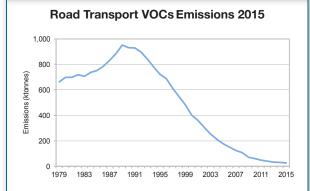
9.10 Sources of VOCs



Source: DEFRA

 In 2015, road transport was responsible for 3% of the UK's volatile organic compound emissions, a 9% decrease in real volume compared to the previous year

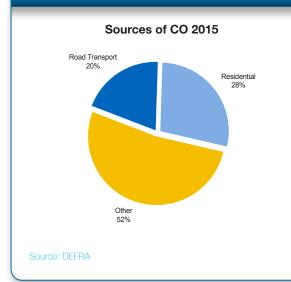
9.11 Road Transport VOCs Emissions



Source: DEFRA

 Road transport emissions of VOCs have dramatically reduced since their peak in 1989, falling by over 97%

(9.12) Sources of CO



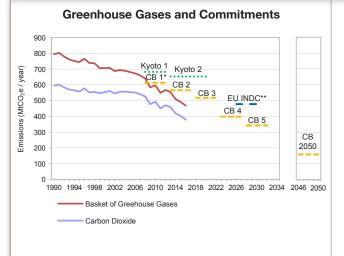
- Carbon monoxide is formed from the incomplete combustion of fuel
- In 2015 road transport was responsible for 20% of the UK's carbon monoxide emissions – down about 11% in real volume from the previous year
- The residential sector was responsible for 28% of emissions. Other sources include power stations, aviation, metal production and waste incinerators

10. Greenhouse Gases

key UK Government commitment is to reduce emissions of greenhouse gases by 80% by 2050 relative to 1990 levels. The main greenhouse gas is carbon dioxide, CO₂. Emissions of CO₂ from road transport have reduced significantly when compared to

the overall increasing mileage. In 2017, the average CO₂ emissions of new cars was around 33% lower compared to 17 years ago, reflecting improvements in vehicle efficiency enabled in part by cleaner fuels.

[10.1] Greenhouse Gases and Commitments



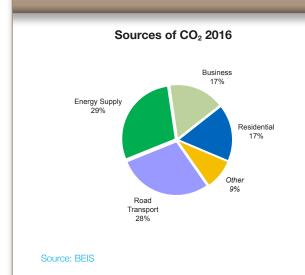
- The UK met the targets identified under the Kyoto protocol in 1999 – 13 years ahead of the target year – delivering a 12.5% reduction in greenhouse gases compared to 1990
- Under the Climate Change Act 2008, the Government is required to set five yearly carbon budgets, twelve years in advance, from 2008 to 2050. The aim is to reduce greenhouse gas emissions by at least 80% by 2050 compared to 1990 levels
- The first three carbon budgets were set in May 2009 and require emissions to be reduced by at least 34% below base year levels in 2020
- Latest emissions data (2016) measure UK's carbon footprint at 378.9 million tonnes per year, and basket of greenhouse gases at 467.9 million tonnes
- Emissions recorded in 2016 are about 36% lower relative to carbon dioxide levels in 1990, and about 41% lower relative to the basket of greenhouse gases in 1990

(10.2) Sources of CO_2

**EU INDC - EU Intended Nationally Determined Contribution

*CB - UK Carbon Budget

Source: BEIS



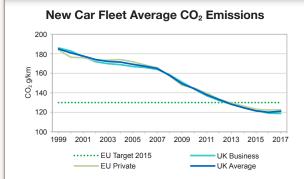
- Road transport tailpipe emissions produce approximately 28% of the UK's CO₂ – around 113 million tonnes
- The energy supply industry, along with the residential and business sectors are also major sources of CO₂

Road Transport CO₂ Emissions

Road Transport CO₂ Emissions 2016 140 120 80 100 1980 1984 1988 1992 1996 2000 2004 2008 2012 2016 Source: BEIS

- CO₂ road transport emissions increased slightly in 2016 compared to the previous year, but remain below the 2007 peak
- Since 1990, emissions from road transport have risen at a much lower rate than vehicle mileage
- This can be attributed to the use of more efficient vehicle technologies enabled by cleaner fuels, and an increased proportion of diesel vehicles
- The Renewable Energy Directive (RED) mandates that 10% of transport energy is to be from renewable sources, whilst the Fuel Quality Directive (FQD), mandates a reduction in CO₂ emissions by 6% versus the 2010 baseline, all to be completed by 2020

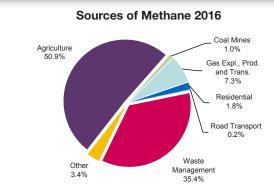
10.4 CO₂ from New Cars



Source: SMMT / European Commission

- UK average new car CO₂ emissions fell every year for nineteen consecutive years. For the first time since records began, in 2017 they rose by around 0.8% compared to the previous year
- The UK average level of CO₂ emissions was 121g/km in 2017

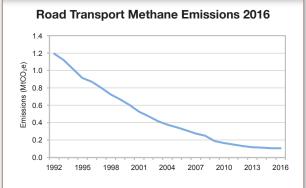
10.5 Sources of Methane



Source: BEIS

- Road transport is a minor contributor to methane emissions, producing around 0.2% of the UK total in 2016
- The main contributing sector is agriculture which accounted for over half of methane emissions

10.6 Road Transport Methane Emissions



Source: BEIS

 Road transport methane emissions have reduced by 91% since 1990

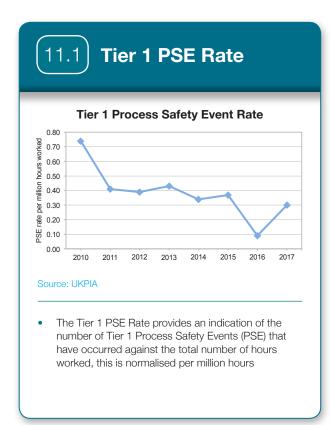


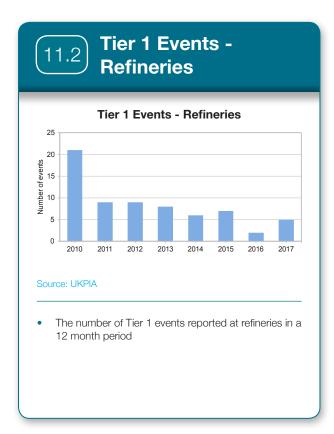
11. Process Safety

This section is produced as part of the key objectives of UKPIA's commitment to process safety, and in response to the challenges set by the Buncefield Major Incident Investigation Board regarding sector level reporting for key process safety performance indicators.

To ensure consistency in reporting these indicators as an industry sector, UKPIA members have

adopted the American Petroleum Institute's (API) Recommended Practice (RP) 754, 'Process Safety Performance Indicators for the Refining and Petrochemical Industries'. It is on the indicators classified as Tier 1, Tier 2 and Tier 3 that this section is based.



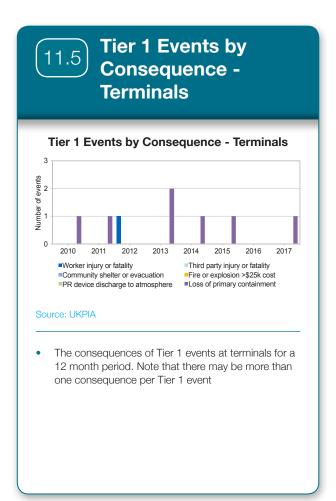


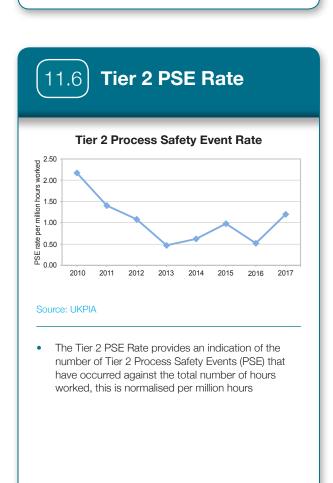


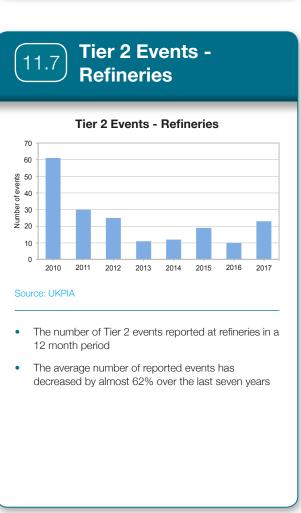
- The number of Tier 1 events reported at terminals in a 12 month period
- In 2017, only one Tier 1 terminal event was reported

Tier 1 Events by Consequence -Refineries Tier 1 Events by Consequence - Refineries 12 Number of events 10 8 6 4 2015 2016 2011 ■Third party injury or fatality ■Fire or explosion >\$25k cost ■Loss of primary containment Worker injury or fatality Community shelter or evacuation PR device discharge to atmosphere Source: UKPIA The consequences of Tier 1 events at refineries for a 12 month period. Note that there may be more than

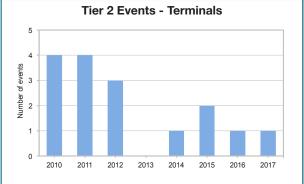
one consequence per Tier 1 event





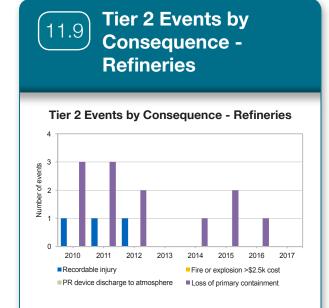


Tier 2 Events - Terminals



Source: UKPIA

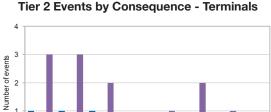
 The number of Tier 2 events reported at terminals in a 12 month period



Source: UKPIA

The consequences of Tier 2 events at refineries for a 12 month period. Note that there may be more than one consequence per Tier 2 event

Tier 2 Events by Consequence - Terminals

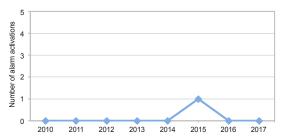


Source: UKPIA

 The consequences of Tier 2 events at terminals for a 12 month period. Note that there may be more than one consequence per Tier 2 event

Tier 3 Number of High High Alarm Activations on PSLG Scope Finished Petrol Tanks

Tier 3 Number of High Alarm Activations (Finished Petrol Tanks)



Notes

- 1. Excludes spurious trips and activations due to planned alarm testing
- 2. The definition of PSLG scope finished gasoline tanks can be found in the final PSLG report, paragraph 24

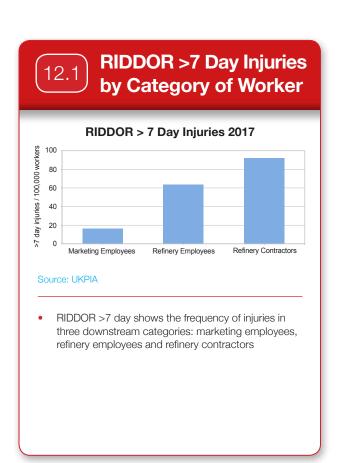
Source: UKPIA

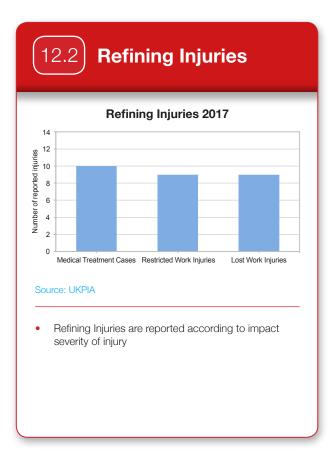
 High High alarm activation provides an indication of the number of times a safety related (or instrumented) system has been activated on finished petrol tanks which fall under the scope of the PSLG report

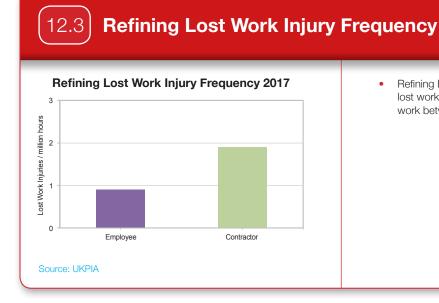
12. Occupational Health and Safety

The Refining and Marketing sector remains one of the safest manufacturing industries in the UK, with proportionately fewer injuries occurring than in the manufacturing sector as a whole.

Due to changes in reporting of RIDDOR (reporting of injuries, disease and dangerous occurrences regulations), data provided in this chapter have been reconfigured and restarted. Reporting requirements mostly remained unchanged. However, the requirement for an employer to record accidents that result in the incapacitation of a worker (inability to work) changed from 'for more than 3 days' to 7 days.

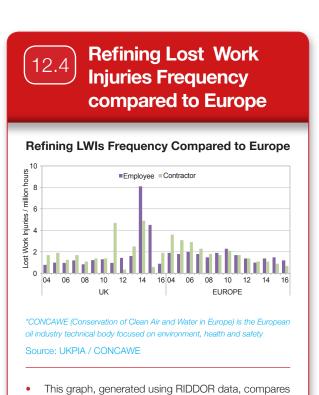




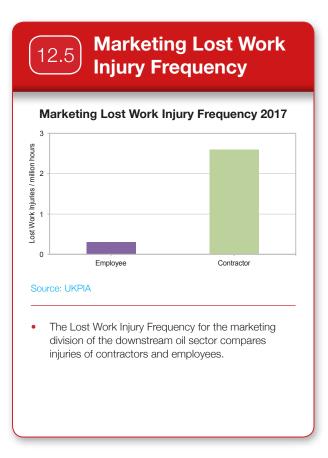


 Refining Lost Work Injury Frequency compares lost work incidents relative to millions of hours of work between refinery contractors and employees





UKPIA with European safety data (CONCAWE)







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